

Bunk Bed Assembly

Tools needed: Power drill or impact driver with T25 (torx) star bit, carpenters square, clamps(helpful)

Bunk bed parts list: 4 ladder or headboard/footboard pieces.

4 side rails, packaged in sets of 2.

2 safety rails, packaged in set.

2 sets of slats, packaged in set of 7.

Bag of screws and dowel rods

Finish on bunk bed is Minwax premium oil, semi-transparent – Jacobean 2750 - This can be used for touch ups or a dark permanent marker.

1. Ladder pieces(headboard/footboard) should have ladder rungs facing out away from mattress. Using supplied screws, mount side rails just above lowest ladder rung. 6 screws into each post, start with one screw in and make sure rail and ladder are square before screwing the other screws. Using a small clamp to hold in place is useful. Also, make sure the support cleat on rail is tight against the ladder post.



2. Mount the other side rail on other side in the same manner. Make sure that the rail and ladder are square, and that support cleat is tight against ladder post.
3. Insert dowels into predrilled holes in top of ladder pieces.
4. Place ladder pieces on top, with ladder rungs facing out, inserting dowels into bottom of predrilled ladder pieces.
5. Assemble top bed the same way as lower bed.
6. The top bunk also gets safety rails mounted just above the top rung of ladder.



7. Place slats between rails and distribute evenly. 7 slats per bed.
8. Place mattresses and bedding on slats.





Assembly – Tools to bring with you

- 2 clamps (6" minimum) – trigger style works well
- Square – rafters square or similar
- Cordless drill with T25 bit
- Deck Screws – 56 per bunk bed for assembly – 24 for twin bed (plus extra!)

